

DESCRIPTION

Dutair blowers for pressure and vacuum are compact machines consisting of an electric motor with a built-on pump housing. The rotational speed of the impeller creates a high compression of the internal air, resulting in a vacuum at the inlet and pressure at the outlet of the blower.

This process works without any contact, thus eliminating wear and the need for lubrication.

FEATURES

- compressor and vacuum pump in a single unit
- robust
- oil-free
- low noise levels
- low vibration levels
- maintenance free
- vertical mounting with in-/outlet pointing upwards possible
- integrated silencers
- many different applications

BENEFITS

- high flow and high pressure out of a single phase voltage supply
- accurate performance curves allows engineering with smaller reserve capacity
- detailed sound level data for acoustic purposes
- Dutair blower motors are fitted with PTC thermistors as standard
- a variety of modifications possible for non-standard applications



DB204 3-phase



DB200

GENERAL TECHNICAL DATA

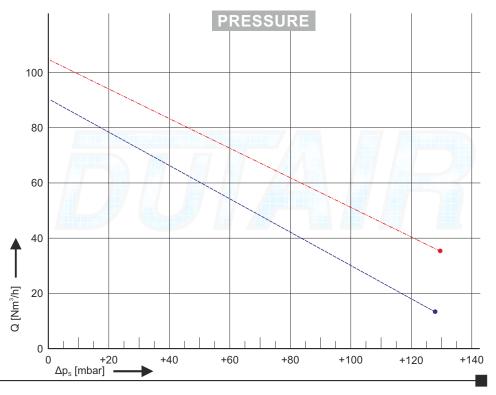
		DB204	DB200		
		50 Hz	60 Hz	bare shaft	
Power 1	kW	0.4	0.5	max. 0.5	
Voltage ^②	V	230	230	-	
Current	Α	2.8	3.5	-	
Revolutions	/min	2780	3310	17504500	
Protection class	IP55	IP55	-		
PTC Thermistors (⊕ °C	140	140	-	
Sound pressure (dB(A)	56.9	58.5	-	
Weight	kg	12	12	7	



PERFORMANCE

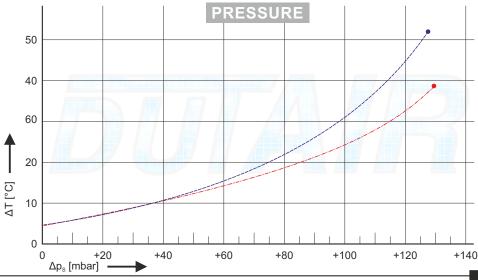
Static pressure difference between in- and outlet Δp_s against airflow Q at an ambient condition of 1013 mbar and 20 °C. All duty points on characteristics curves are in thermal equilibrium[®]. Flow is rated in Nm³/h defined as air, 1013 mbar and 0 °C. Tolerance +/-3 %. See notes on page 6.

------ 60 Hz 230 V [®]
----- 50 Hz 230 V



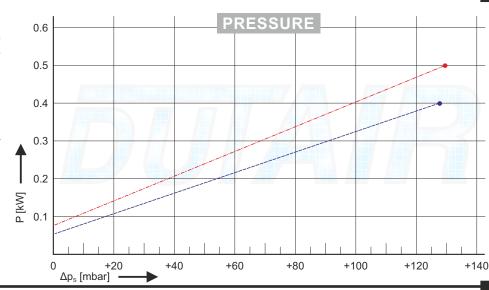
TEMPERATURE RISE

Temperature rise ΔT measured directly at in- and outlet. Ambient condition of 1013 mbar and 20 °C. All duty points on characteristics curves are in thermal equilibrium[®]. Tolerance ± 1.5 °C.



POWER

Motor power P delivered at impeller shaft. Ambient condition of 1013 mbar and 20 °C. All duty points on characteristics curves are in thermal equilibrium [®]. Tolerance +/-5 %. Accurate data on current consumption for specific duty points available on request.



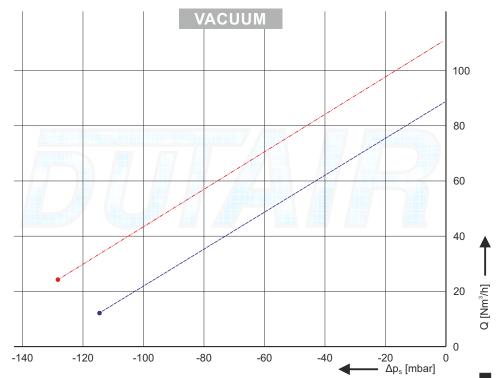




PERFORMANCE

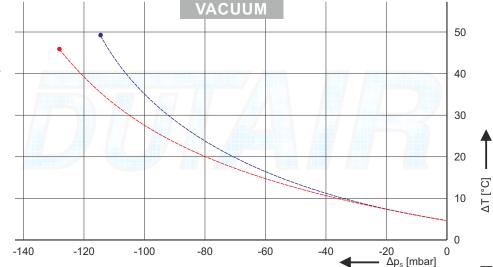
Static pressure difference between in- and outlet Δp_s against airflow Q at an ambient condition of 1013 mbar and 20 °C. All duty points on characteristics curves are in thermal equilibrium[®]. Flow is rated in Nm³/h defined as air, 1013 mbar and 0 °C. Tolerance +/-3 %. See notes on page 6.





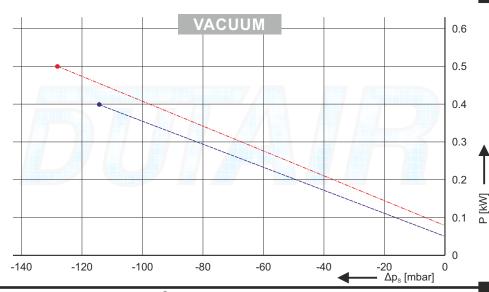
TEMPERATURE RISE

Temperature rise ΔT measured directly at in- and outlet. Ambient condition of 1013 mbar and 20 °C. All duty points on characteristics curves are in thermal equilibrium[®]. Tolerance ± 1.5 °C.



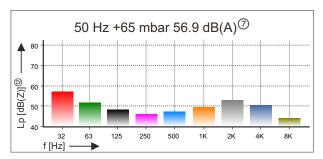
POWER

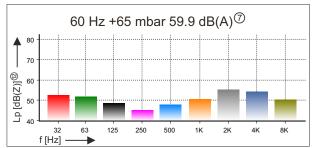
Motor power P delivered at impeller shaft. Ambient condition of 1013 mbar and 20 °C. All duty points on characteristics curves are in thermal equilibrium ®. Tolerance +/-5 %. Accurate data on current consumption for specific duty points available on request.



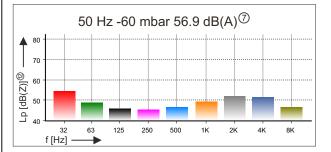


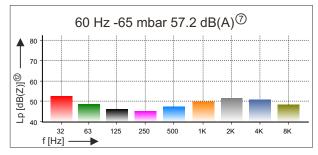
SOUND LEVEL PRESSURE DB204 1-phase





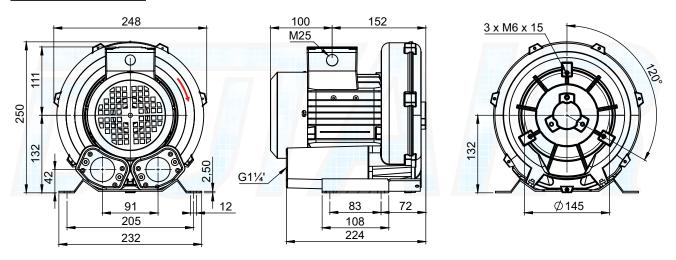
SOUND LEVEL VACUUM DB204 1-phase

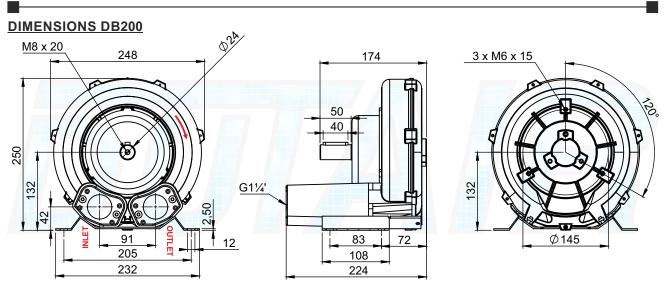






DIMENSIONS DB204





- all dimensions in mm except in- and outlet connection
- CAD models available in STEP format
- tolerance \pm /-2 mm
- in case of discrepancy between dimensional drawing and CAD model, dimensions in dimensional drawing take precedence



ORDERING INFORMATION

53	DB	S	5	75	U	SS	HT	RS	FE	IP56	Q	G	Ex	C
51: single phase / 53: three phase	Dutair Blower	S: Double stage serial blower P: Double stage parallel blower	Blower size	Motor size	Optional special motor voltage e.g. U500-50: 500 V at 50 Hz version	Optional bearing material ss: stainless steel	Optional bearing lubrication® HT: high temp. / LT: low temp.	Optional bearing material RS: Improved resistance against moisture	Optional seal on motor shaft FE: PTFE seal / Vt: Viton seal	Optional motor protection: IP56 / IP65, for IP56 specific mounting position	Optional Q: anti condensation heating 230 V	Optional G: blower in gas-tight version available for single stage blowers	Optional ATEX non-sparking version ATEX Ex II Cat 3G/3D Ex-na	Optional painting, standard RAL7023 e.g. C7035: RAL7035

COMMENTS

WARNING: Comparing performance data can be misleading. Dutair specifications are based on a thermal equilibrium[®] for all duty points along the characteristics curves in this document. Many commercial based flow characteristics curves defined as m³/h air at 20 °C, 1013 mbar(a) and +/-10 % tolerance but can be up to 40 % higher than accurate characteristics curves defined as Nm³/h air at 0 °C, 1013 mbar(a), thermal equilibrium[®] duty points and +/-3 % tolerance as specified in this Dutair document.

The performance measurements are executed with instruments calibrated by DNV KEMA and are traceable to primary and/or internationally accepted measurement standards.

- Maximum shaft power allowed at continuous operation.
 Rated output electric motor in accordance with NEN-EN-IEC 60034-1.
- 2 Allowed supply voltage tolerance 5 %. Consult your Dutair dealer for different supply voltages.
- ③ Protection class in accordance with NEN-EN-IEC 60034-5.
- 4 PTC thermistors connected in series fitted in main windings and auxiliary windings.
- ⑤ N/a.
- ⑥ N/a.
- Tree field equivalent continuous sound pressure level A-weighted L_{eq}[dB(A)].
 Unless specified L_{eq}[dB(A)] rated at 50 % of maximum pressure at 50 Hz. Tolerance +/- 2 dB(A).
 Conditions as note ③.
- Thermal equilibrium is the state reached when the temperature rises of several parts of the machine as well as the temperature rise between in- and outlet do not vary by more than a gradient of 2°C per hour.
- Operation at 230 V within range of 50 to 60 Hz.
- 10 N/a.
- 11 N/a.
- 2 Free field class 1 octave band measurements in accordance with IEC 61260 unweighted L_p[dB(Z)]. Tolerance +/- 5 dB(Z). Conditions as note 3.
- Measurements at 1 m distance with in- and outlet duct connected to the blower on a reflective surface. Class 1 sound level meter Delta Ohm HD2010UC/A according to IEC 61672-1. Acoustic calibration prior to measurements with class 1 calibrator HD2020ACC according to IEC 60942.
- Standard ambient temperature range -20...+40°C.